



# PlayStation®5









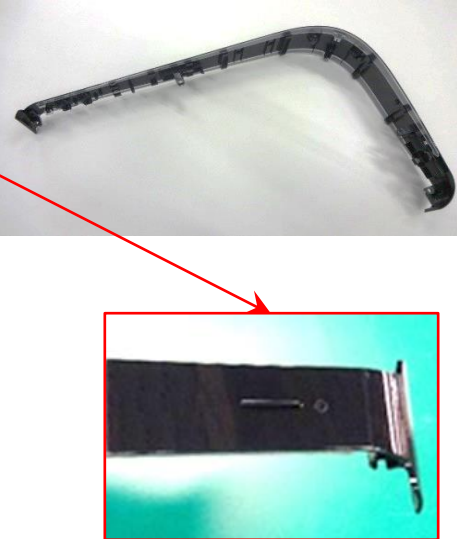
## Assembly Standard

### CFI-1100 Series



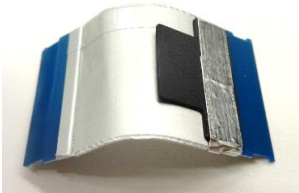

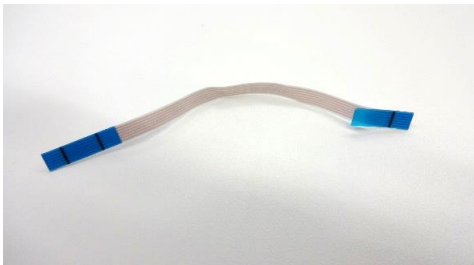



No.	Date	Revision		Description	Drawn by	Checked by	Approved by	Memo
1	21.07.14	1.0		The first				
2								
3								

No.	Contents											
	<b>1.Parts</b>											
	1	Press parts							12	MCB BLOCK ASSY (MCB-1)	Wipe off Grease / liquid metal	
	2	Cabinet parts							13	MCB BLOCK ASSY (MCB-2)	Remove the CAP	
	3	Screw parts							14	MCB BLOCK ASSY (MCB-3)	Paste SHEET SoC	
	4	Harness parts							15	MCB BLOCK ASSY (MCB-4)	Paste CAP ASSY, CUSHION SoC	
	5	Adhesive, Cusion parts							16	MCB BLOCK ASSY (MCB-5)	Pasting LIQUID METAL to MCB	
	6	Board							17	MCB BLOCK ASSY (MCB-6)	Pasting 2 LIQUID GREASE to MCB	
	7	Component parts							18	MCB BLOCK ASSY (MCB-7)	MCB block pasted (1)	
	8	MCB BLOCK Parts									MCB block pasted (2)	
											MCB block pasted (3)	
	<b>2.Disassembly</b>											
	1	PANEL UPPER / PANEL LOWER							19	MCB BLOCK ASSY (MCB-8)	Pasting liquid metal to SHIELD ASSY, UPPER	
	2	FAN							20	MCB BLOCK ASSY (MCB-9)	Assemble MCB BLOCK	
	3	CABINET LOWER							21	MCB BLOCK ASSY (MCB-10)	Assemble BACK SUPPORT ASSY KIT , LEAF SPRING	
	4	BD DRIVE										
	5	MCB BLOCK										
	6	POWER BLOCK										
	7	CABINET ASSY , FRONT										
	8	SW board , USB board , LED board										
	<b>3.SubAssy</b>											
	1	BD DRIVE Disassemble (CASE)							<b>4.Assembly</b>			
	2	BD DRIVE Disassemble (FRAME COMPL ASSY)							1	SW board		
	3	BD DRIVE Disassemble (BU)							2	USB board		
	4	Handling of BU							3	LED board		
	5	BD DRIVE Assemble (BU-1)							4	CABINET ASSY, FRONT		
		BD DRIVE Assemble (BU-2)							5	POWER BLOCK ANTENNA FRONT		
	6	BD DRIVE Assemble (TOP FRAME ASSY)							6	BATTERY, LITHIUM (CR2032 TYPE)		
	7	BD DRIVE Assemble (SW Board)							7	MCB BLOCK (1)		
	8	BD DRIVE Assemble (FRAME COMPL ASSY)								MCB BLOCK (2)		
	9	BD DRIVE Assemble (CASE TOP)							8	BD DRIVE		
	10	BD DRIVE Assemble (CASE BOTTOM)							9	CABINET LOWER		
	11	BD DRIVE Assemble (TAPE AL(20x5))							10	FAN		
									11	PANEL UPPER / PANEL LOWER		
No.	DATE	REVISION	SIGN	No.	DATE	REVISION	SIGN	No.	DATE	REVISION	SIGN	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14
① ×				④ ×				⑦ ×				
② ×				⑤ ×				⑧ ×				
③ ×				⑥ ×				⑨ ×				

No.	Picture					
1-1	<div><div><div><div><div></div><div>FAN GUARD LOWER</div></div><div><div></div><div>M.2 SHIELD</div></div><div><div></div><div>SHIELD ASSY, LOWER (E)</div></div><div><div></div><div>SHIELD ASSY, LOWER (D)</div></div><div><div></div><div>ANTENN (FRONT)</div></div><div><div></div><div>SHIELD ASSY, UPPER (MCB BLOCK Parts)</div></div><div><div></div><div>USB SHIELD</div></div></div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14



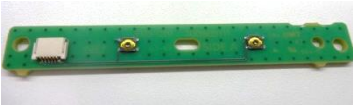

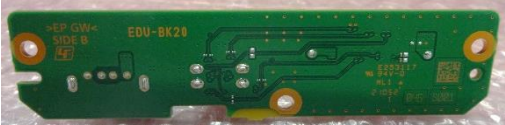
No.	Picture					
1-2	<div><div><p>PANEL UPPER</p></div><div><p>PANEL LOWER E</p></div><div><p>PANEL LOWER D</p></div><div><p>CABINET ASSY, UPPER</p></div><div><p>INTAKE LOWER</p></div><div><p>CABINET LOWER E</p></div><div><p>CABINET LOWER D</p></div><div><p>CABINET ASSY (E), FRONT</p></div><div><p>CABINET ASSY (D), FRONT</p></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

No.	Picture				
1-3	Screw				<div><div>No.</div><div>Description(qty)</div></div> <div><div>①</div><div>CABINET ASSY,UPPER(2)</div></div> <div><div>②</div><div>EDL-020(1)</div></div> <div><div></div><div>EDU-020(3)</div></div> <div><div></div><div>EDS-020(2)</div></div> <div><div>③</div><div>MCB BLOCK—ACDC(1)</div></div> <div><div></div><div>DC FAN(1)</div></div> <div><div></div><div>CABINET LOWER E(1)</div></div> <div><div></div><div>CABINET LOWER D(1)</div></div> <div><div>④</div><div>M.2 SHIELD(1)</div></div> <div><div>⑤</div><div>FAN(1)</div></div> <div><div>⑥</div><div>CABINET LOWER E(6)</div></div> <div><div></div><div>CABINET LOWER D(6)</div></div> <div><div>⑦</div><div>FAN(2)</div></div> <div><div></div><div>CABINET LOWER E(2)</div></div> <div><div></div><div>CABINET LOWER D(2)</div></div> <div><div>⑧</div><div>MCB BLOCK(41)</div></div> <div><div></div><div>MCB(2)</div></div> <div><div></div><div>BD DRIVE ( 1 )(With DRIVE)</div></div> <div><div>⑨</div><div>SPACER M.2(1)</div></div> <div><div>⑩</div><div>CABINET ASSY,UPPER – BASE ASSY(1)</div></div> <div><div>⑪</div><div>STEP SCREW M2.6X4.7 – LEAF SPRING(2)</div></div> <div><div>⑫</div><div>SCREW, KNOB – BASE ASSY(1)</div></div>

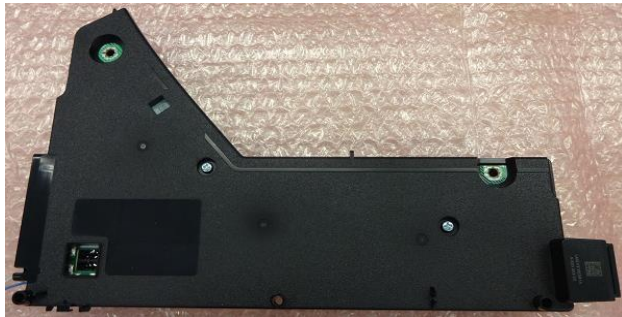
No.	Picture				
1-4	Harness parts				
					
	CABLE, FLEXIBLE FLAT(FFC6EALS)	CABLE, FLEXIBLE FLAT(FFC6EASS)	CABLE, FLEXIBLE FLAT(40AUS)	HARNESS, POWER E-N (DRIVE4PAF)	
					
	CABLE, FLEXIBLE FLAT(FFC06EAL)	CABLE, FLEXIBLE FLAT(FFC09EAS)	CABLE, FLEXIBLE FLAT(FFC25EAS)	CABLE, FLEXIBLE FLAT(FFC40EAS)	
No.	Part No.	Description	No.	Part No.	Description
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No.	Picture				
1-5	<div><div><div></div><div>SPACER M.2</div></div><div><div></div><div>SEAL , SCREW</div></div><div><div></div><div>HARNESS FASTENING TAPE</div></div><div><div></div><div>CONNECTOR SEAL(E)</div></div><div><div></div><div>CONNECTOR SEAL(D)</div></div></div> <div><div><div></div><div>GASKET M2 SIDE</div></div><div><div></div><div>GASKET M2 FRONT</div></div><div><div></div><div>GASKET M2 REAR A</div></div><div><div></div><div>GASKET M2 REAR B</div></div></div> <div><div><div></div><div>GASKET DRIVE (With DRIVE)</div></div><div><div></div><div>GASKET HDMI UPPER</div></div><div><div></div><div>CUSHION (5X15X2)</div></div><div><div></div><div>HARNESS CUSHION</div></div><div><div></div><div>GASKET USB FRONT</div></div><div><div></div><div>GASKET USB REAR</div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
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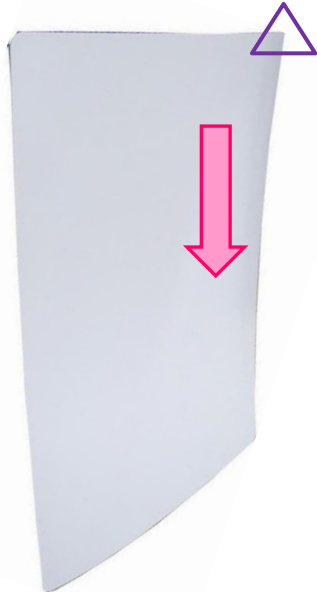
No.	Picture				
1-6	Board				
					
	MCB BLOCK : EDM-020 COMPL ASSY(S)		MCB BLOCK : EDM-020 COMPL ASSY(S)		
					
			SW Board : EDS-020 COMPL(E) / EDS-020 COMPL(D)		
					
			LED Board : EDL-020		
					
			USB Board : EDU-020		
No.	Part No.	Description	No.	Part No.	Description
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No.	Picture					
1-7	Component parts					
						
	BD DRIVE		POWER BLOCK (REGULATOR, SWITCHING)			
						
	FAN					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

No.	Picture					
1-8	<div><div><div><div><div></div><div>LEAF SPRING</div></div><div><div></div><div>BACK SUPPOR ASSY KIT</div></div><div><div></div><div>SHEET(10X10X1.7),COIL</div></div><div><div><div></div><div>HARNESS FASTENING TAPE</div></div><div><div></div><div>CAP ASSY (Front side)</div></div><div><div></div><div>CAP ASSY (Back SoC side)</div></div><div><div><div></div><div>Saparator</div></div><div><div></div><div>SHEET SOC</div></div><div><div></div><div>CUSHION SOC</div></div></div></div></div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14



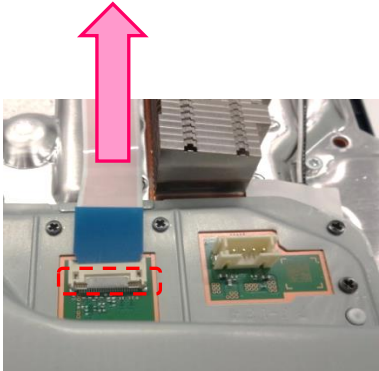

No.	Picture				
	<div>Disassembly</div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1100 Series Assembly Standard
					DATE 2021/07/14


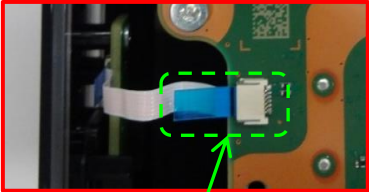
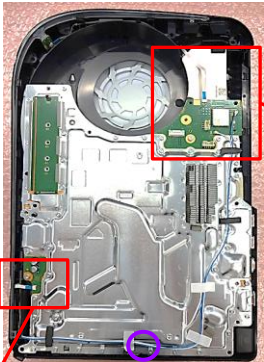


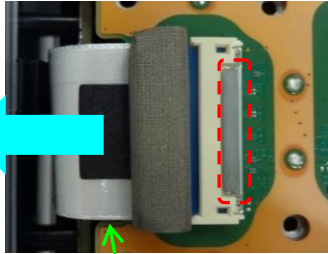

No.	Picture				
2-1	<div><div><div>Remove Panel</div><div><div>Step 1</div><div></div><div><div>Pull up position : </div><div>Pull up corner on the PS logo mark side, slide it in the direction of the arrow to remove the panel.</div></div></div><div><div>Step 2</div><div></div><div><div>PANEL LOWER E (With DRIVE)</div><div>Turn the unit over and pull up corner on the PS logo side like PANEL UPPER. Slide in the direction of the arrow to remove the panel.</div></div></div><div><div>Step 2</div><div></div><div><div>PANEL LOWER D (Without DRIVE)</div></div></div><div><div>【Procedure】 Step 1: Remove the PANEL UPPER. Step 2: Remove the PANEL LOWER.</div></div></div></div>				
	No.	Part No.	Description	No.	Part No.
					PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

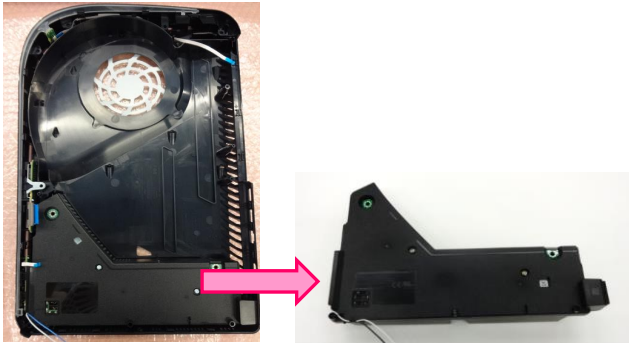


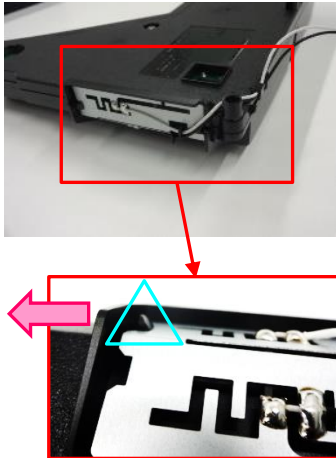
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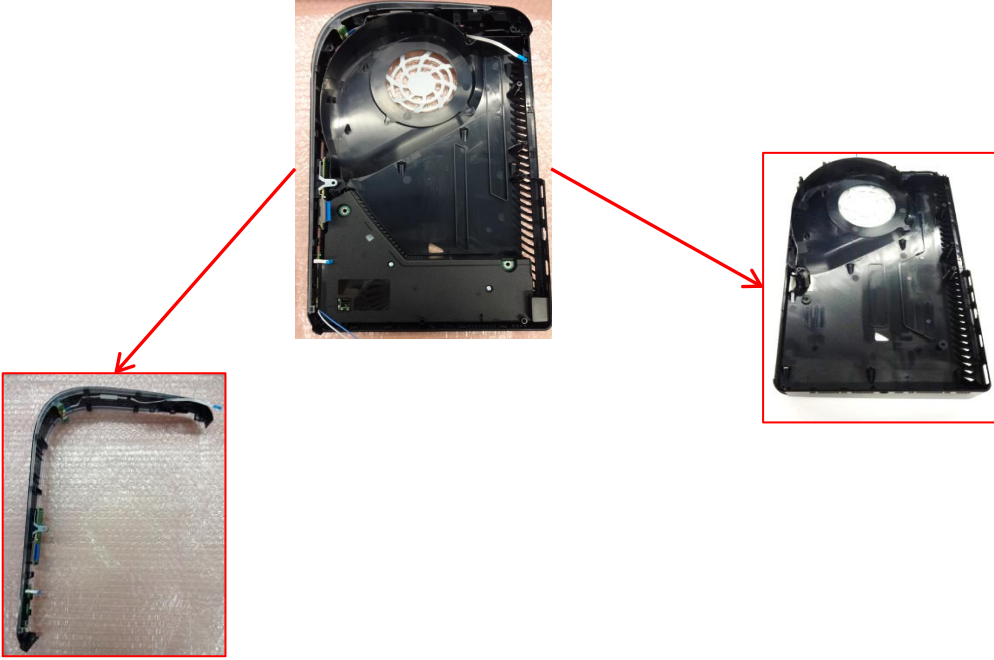
No.	Picture				
2-3	<div><div><div>Remove CABINET LOWER</div><div><div><div>Step 1, 2</div><div><div>SEAL , SCREW</div></div><div><div>Step 3</div><div><div>HARNESS, POWER E-N (DRIVE4PAF)</div></div></div><div><div>With DRIVE</div><div><div><div>●...SCREW S2.5X22</div><div>●...SCREW S2.5X5.7</div><div>●...SCREW P3X17</div><div>●...SCREW P3X42</div></div><div></div></div><div><div>Without DRIVE</div><div><div><div>●...SCREW S2.5X22</div><div>●...SCREW P3X17</div><div>●...SCREW P3X42</div><div>●...SCREW P3X30</div></div></div></div></div><div><div>Step 4</div><div><div>With DRIVE</div></div><div><div>Step 4'</div><div><div>Without DRIVE</div></div></div></div><div><div>【Procedure】</div><div>Step 1: Remove the SEAL,SCREW.</div><div>Step 2: Remove screw.</div><div>Step 3: Remove the HARNESS, POWER E-N (DRIVE4PAF). (With DRIVE)</div><div>Step 4: Remove the CABINET LOWER.</div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
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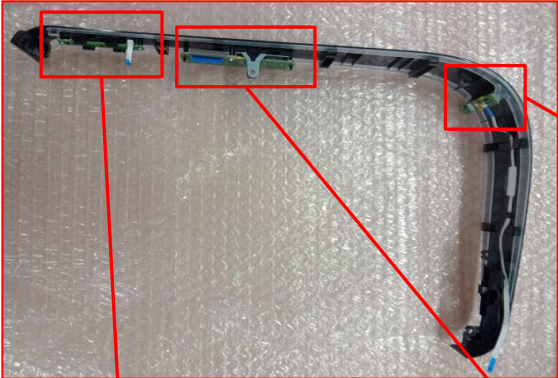

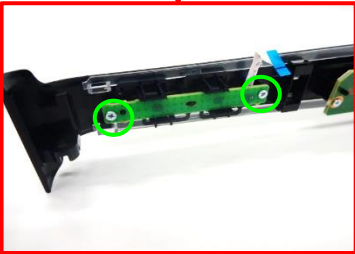

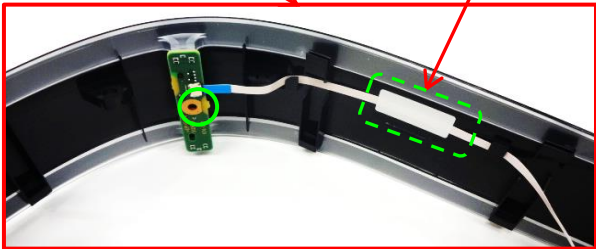


No.	Picture				
2-4	Remove BD DRIVE				
	<div><div>Step 1</div><div></div></div> <div><div>Push the thin sheet metal of  and pull it out in the direction of the arrow.</div><div></div></div> <div><div>Step 2</div><div></div></div> <div><div>【Procedure】 Step 1: Remove the FFC25EAS. Step 2: Remove the DRIVE ASSY.</div></div>				
No.	Part No.	Description	No.	Part No.	Description
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No.	Picture				
2-5	Remove MCB BLOCK				
	<div><div>Step 1</div><div>SCREW M2.5X28</div><div>Step 5</div><div>CABLE, FLEXIBLE FLAT (FFC6EASS)</div></div> <div><div>Step 2, 3, 4</div><div>CABLE, FLEXIBLE FLAT (FFC6EALS)</div><div>SCREW P3X30</div><div>FRONT ANTENNA</div><div>Step 6</div><div>SCREW P3X30 (With DRIVE)</div><div>SCREW S2.5X5.7</div><div>SCREW S2.5X5.7</div></div> <div><div>Step 7</div><div>SCREW S2.5X5.7</div></div> <div><div>Step 8</div><div>CABLE, FLEXIBLE FLAT (40AUS)</div></div> <div><div>Step 9</div><div>Push the thin sheet metal of <span style="border: 1px dashed red; padding: 2px;"> </span> and pull out the black reinforcing plate in the direction of the arrow.</div></div>				
No.	Part No.	Description	No.	Part No.	Description
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No.	Picture				
2-6	<div><div><div>Remove POWER BLOCK</div><div><div>Step 1</div><div></div></div><div><div>Step 2</div><div></div><div><div>Step 3</div><div></div></div><div><div>△ ...Tilt the lock finger point in the direction of the arrow to remove it.</div></div><div><div>□ ...Hook</div></div></div></div><div><div><div>【Procedure】</div><div>Step 1: Remove the POWER BLOCK.</div><div>Step 2: Remove the ANTENNA (FRONT) cable from the hook.</div><div>Step 3: Remove the ANNTENA(FRONT).</div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
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No.	Picture				
2-7	<b>Remove CABINET ASSY , FRONT</b>				
	<div><div>Step 1</div><div><div>CABINET ASSY, UPPER</div><div>CABINET ASSY, FRONT</div></div></div> <div><b>【Procedure】</b> Step 1: Remove the CABINET ASSY, FRONT from the CABINET ASSY , UPPER.</div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					


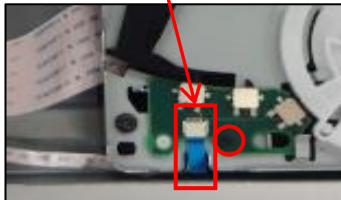
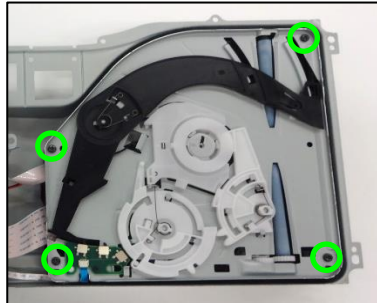

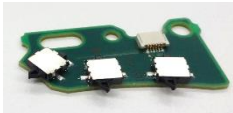



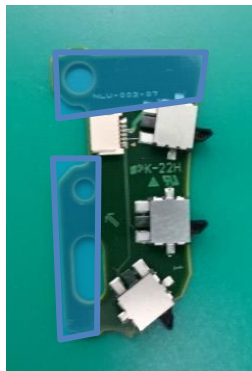





No.	Picture					
2-8	<b>Remove Small Board</b>					
	<div><div></div><div><p>SCREW (+P P tite φ2)</p></div><div><div><p>【Procedure】</p><p>Step 1: Remove SCREW (+P P tite φ2)x2.</p><p>Step 2: Remove the FFC6EASS.</p><p>Step 3: Remove the SW Board.</p><p>Step 4: Remove SCREW (+P P tite φ2)x3.</p><p>Step 5: Remove the USB SHIELD , the USB Board.</p><p>Step 6: Remove the USB Board from the USB SHIELD.</p><p>Step 7: Remove SCREW (+P P tite φ2)x2.</p><p>Step 8: Remove HARNESS FASTING TAPE.</p><p>Step 9: Remove the LED Board.</p><p>Step10: Remove the FFC6EALS.</p></div><div><p>Step 1、2、3</p></div><div><p>Step 4、5、6</p></div><div><p>Step 7、8、9、10</p></div><div><p>HARNESS FASTING</p></div><div><p>○ ...SCREW (+P P tite φ2)</p></div><div><p>USB SHIELD</p></div><div><p>USB Board: EDU-020</p></div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

No.	Picture				
	<div>SubAssy</div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1100 Series Assembly Standard
					DATE 2021/07/14



No.	Picture					
3-1	<div><div><div>Step 1</div><div><div>ASSY CASE BOTTOM</div><div>CASE TOP</div><div>TAPE AL(20X5)</div></div><div><div>Step 5</div><div><div>INSULATOR (BASE)</div></div></div></div><div><div><div>Step 2, 3, 4</div><div><div>...SCREW M2x4</div><div>...SCREW P2</div></div></div><div><div>Step 6, 7, 8, 9</div><div><div>FFC40EAS</div><div>MOTOR HARNESS</div><div>FFC09EAS</div></div><div><div>DRIVE Board: UHN-010</div><div>...SCREW M2x4</div></div></div><div><div>Diagram of the drive assembly with screws highlighted: M2x4 (red circles) and P2 (blue circles).</div></div></div></div> <div><div>【Procedure】</div><div>Step 1: Remove the TAPE AL(20X5).</div><div>Step 2: Remove SCREW M2x4.</div><div>Step 3: Remove SCREW P2.</div><div>Step 4: Remove the ASSY CASE BOTTOM.</div><div>Step 5: Remove the INSULATOR (BASE).</div><div>Step 6: Remove FFC09EAS.</div><div>Step 7: Remove MOTOR HARNESS.</div><div>Step 8: Remove FFC40EAS.</div><div>Step 9: Remove SCREW M2x4 , the DRIVE Board.</div></div>					
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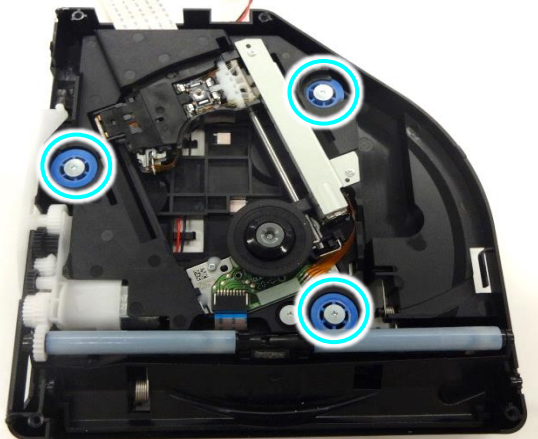

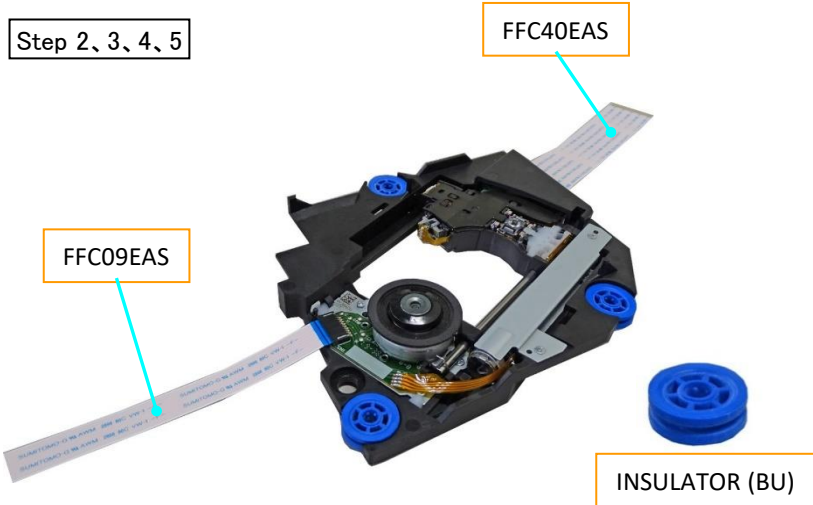
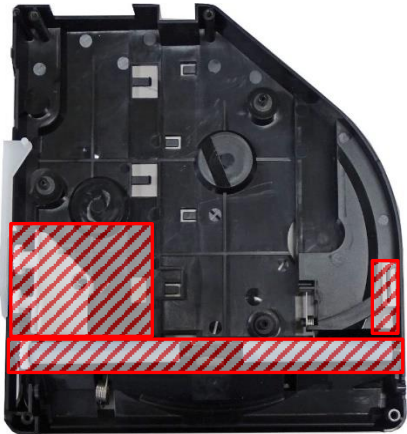
No. 3-2	BD DRIVE Disassembly (FRAME COMPL ASSY)			Picture		
<div>Step 1、2</div> <div></div> <div><div>FFC06EAL</div></div>		<div>Step 3、4</div> <div></div>	<div></div> <div>•••SCREW M2x4</div> <div></div> <div>SW Board : NLU-002</div> <div></div> <div>•••SCREW B2.5</div>	<div>【Procedure】</div> <div>Step 1: Remove FFC06EAL.</div> <div>Step 2: Remove SCREW M2x4, the SW Board.</div> <div>Step 3: Remove SCREW B2.5x6.</div> <div>Step 4: Remove the TOP FRAME ASSY.</div>		
<div>【Note】</div> <div><div>Example of how to hold the SW board</div><div><div>OK</div></div><div>Have a place where there are no SW board parts</div></div> <div><div>OK area to touch the SW board</div><div><div>:OK area</div></div></div>						
<div>【Note】</div> <div><div>Do not touch the hatched area</div><div><div>:OK area</div></div></div>						
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14


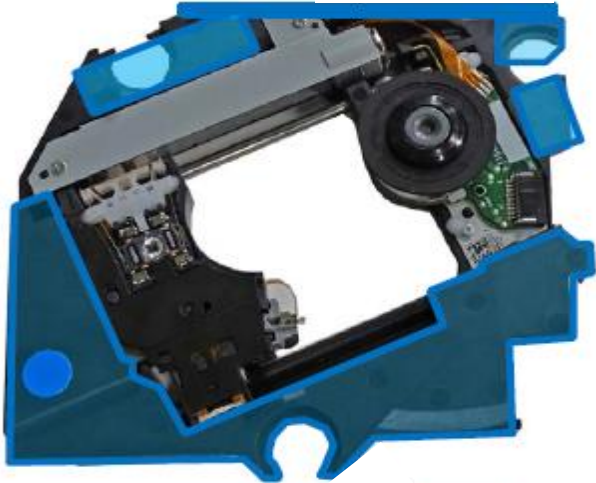

【Note】

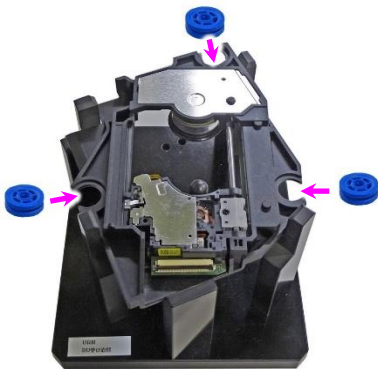
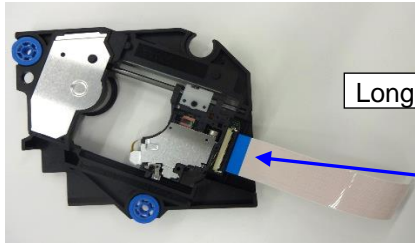
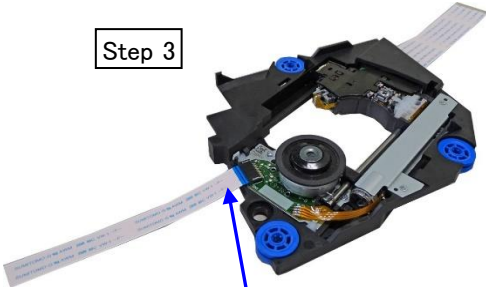




Do not touch the hatched area

:OK area



No.	Picture				
3-3	<div><div>BD DRIVE Disassembly (BU)</div><div><div>Step 1</div><div></div><div></div><div>...SCREW P2</div></div><div><div>Step 2, 3, 4, 5</div><div></div><div>FFC40EAS</div><div>FFC09EAS</div><div>INSULATOR (BU)</div></div><div><div>【Procedure】</div><div>Step 1: Remove SCREW P2.</div><div>Step 2: Remove BU.</div><div>Step 3: Remove FFC09EAS.</div><div>Step 4: Remove FFC40EAS.</div><div>Step 5: Remove the INSULATOR (BU).</div></div><div><div>【Note】</div><div>FRAME BASE ASSY Handling Precautions</div><div>Do not touch the hatched area</div><div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard					
DATE 2021/07/14					

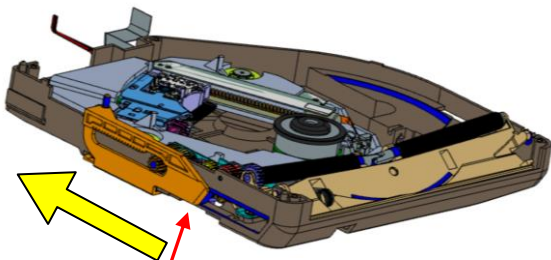
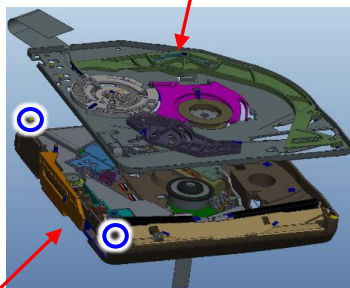

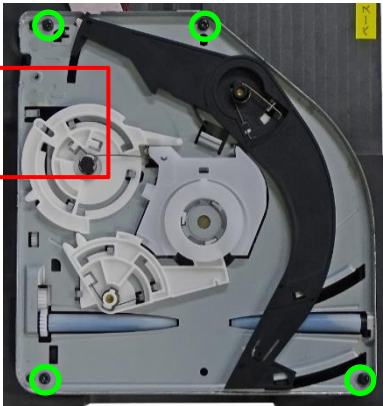
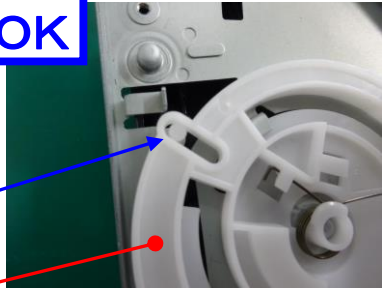
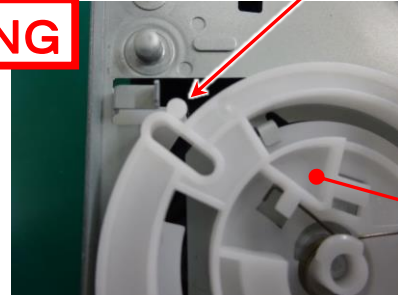
No.	Picture				
3-4	<div>Handling of BU</div> <div><div>【Note】</div><div><div>OK</div><div>Example of how to hold the BU</div><div><div>Have side walls of BU base</div></div></div><div><div>OK area to touch the BU</div><div><div>:OK area</div><div></div></div><div><div><div>Device Optical</div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
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No.	Picture					
3-5	<b>BD DRIVE Assemble (BU-1)</b>					
	<div><div><div>Step 1</div></div><div><div>Step 2</div><div>Longer reinforced plate</div><div>shorter reinforced plate</div><div>FFC40EAS</div><div>Insert the longer side of the reinforcing plate into BU.</div></div><div><div>Step 3</div><div>shorter reinforced plate</div><div>(Front Side)</div><div>(Back Side)</div><div>FFC09EAS</div><div>Longer reinforced plate</div><div>Insert the shorter side of the reinforcing plate into BU.</div></div><div><div>【Procedure】</div><div>Step 1: Attach INSULATOR (BU) to BU.</div><div>Step 2: Connect FFC40EAS.</div><div>Step 3: Connect FFC09EAS on BU.</div></div><div><div>【Note】</div><div>How to insert INSULATOR (BU)</div><div><div>OK</div></div><div><div>NG</div><div>Inserts failure</div></div><div><div>OK</div></div><div><div>NG</div><div>Misuse for CASE BOTTOM</div></div><div>INSULATOR (BU)</div><div>INSULATOR (BASE)</div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

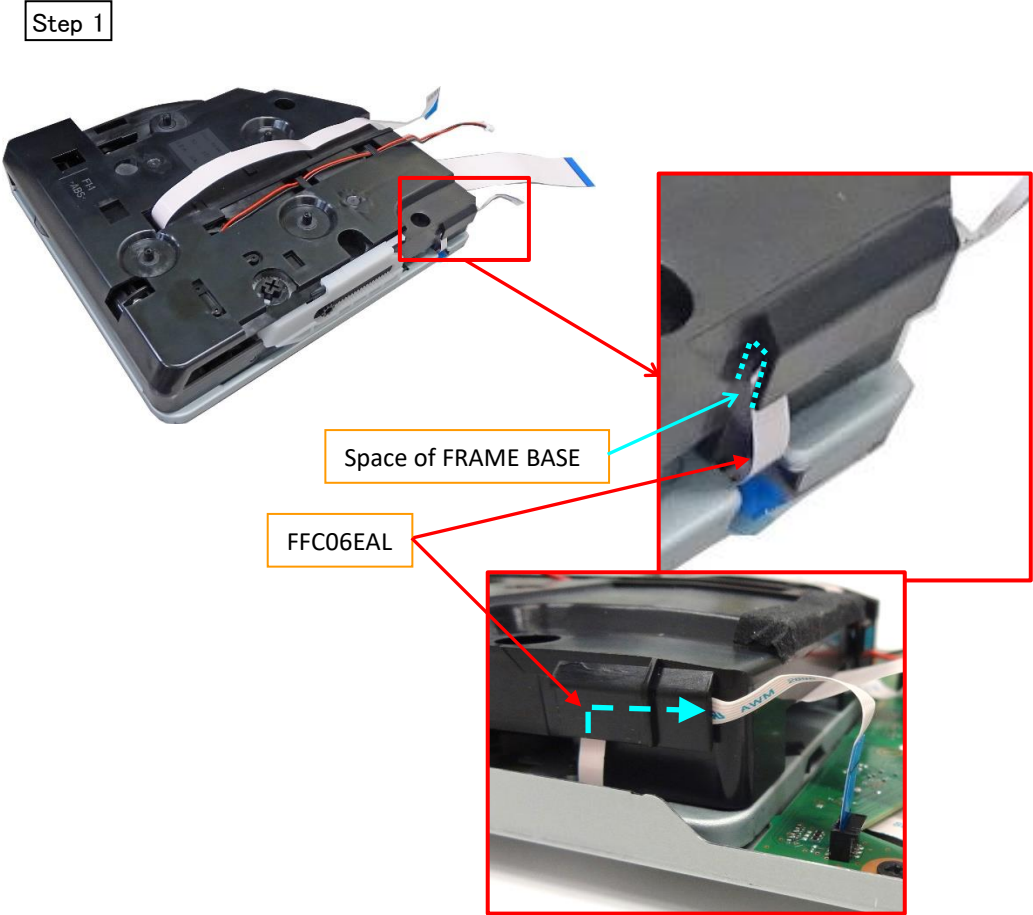
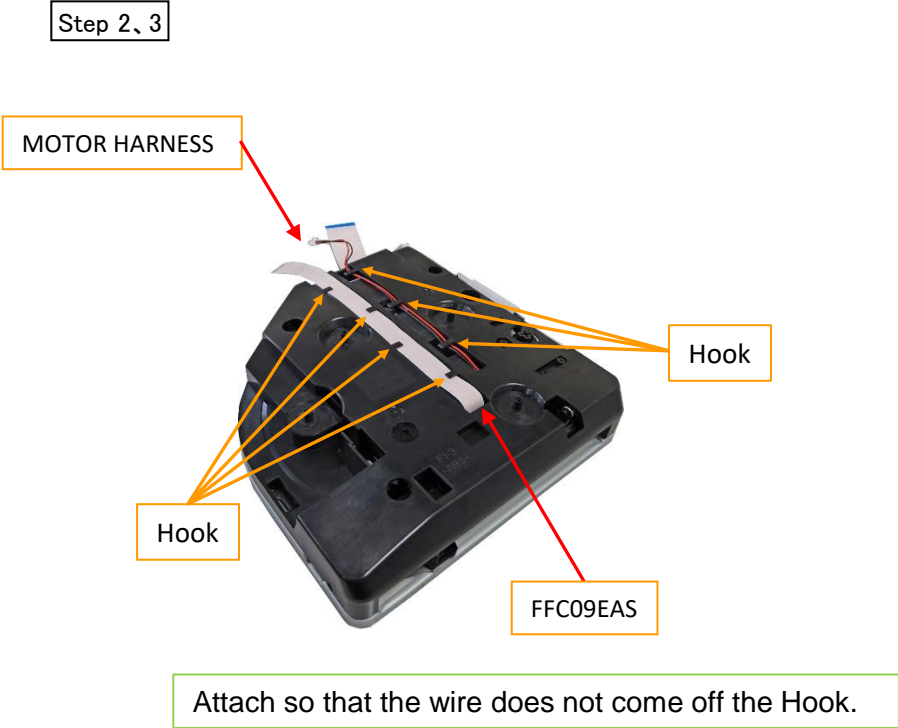


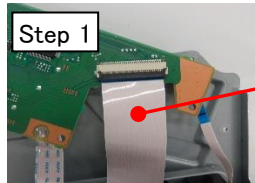
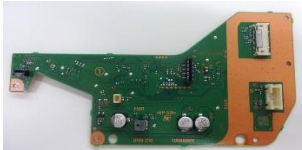
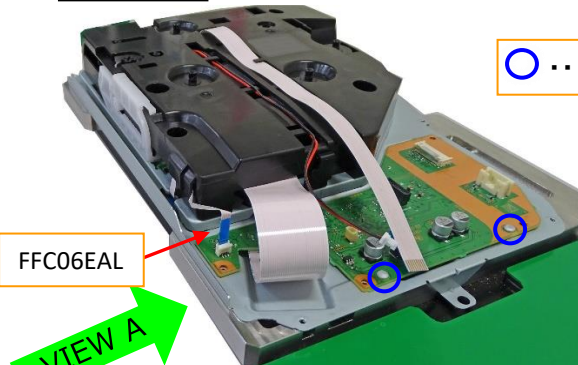
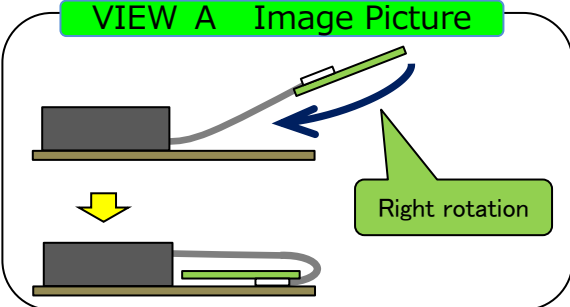
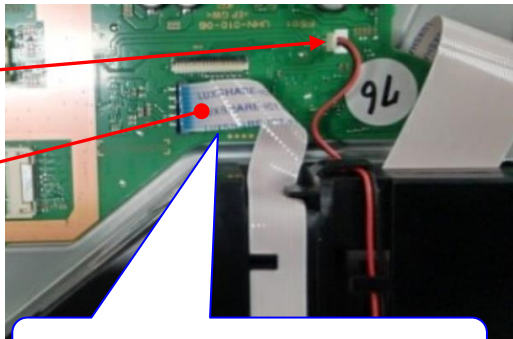

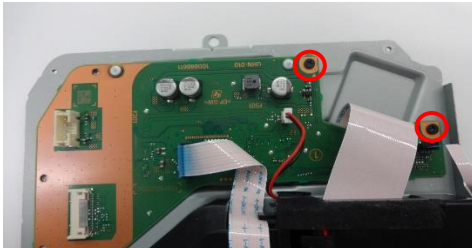

No.	Picture					
3-5	<div><div><div>BD DRIVE Assemble (BU-2)</div><div>Step 4, 5</div><div><div>FRAME BASE ASSY</div><div>FFC09EAS</div><div>•••Guide</div><div>Square hole</div></div></div><div><div>Step 6</div><div><div>•••SCREW P2</div></div></div><div><div>【Procedure】</div><div>Step 4: Insert FFC09EAS through the square hole of FRAME BASE ASSY.</div><div>Step 5: Align the BU with the guide of the FRAME BASE ASSY and install it.</div><div>Step 6: Fix BU with SCREW P2.</div></div><div><div>【Note】</div><div>How to Attach FFC09EAS</div><div><div>OK</div><div>FFC09EAS</div><div>Square hole</div></div><div><div>NG</div><div>Sandwiched with BU</div></div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14




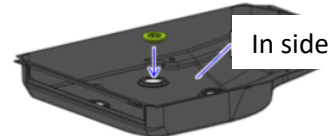

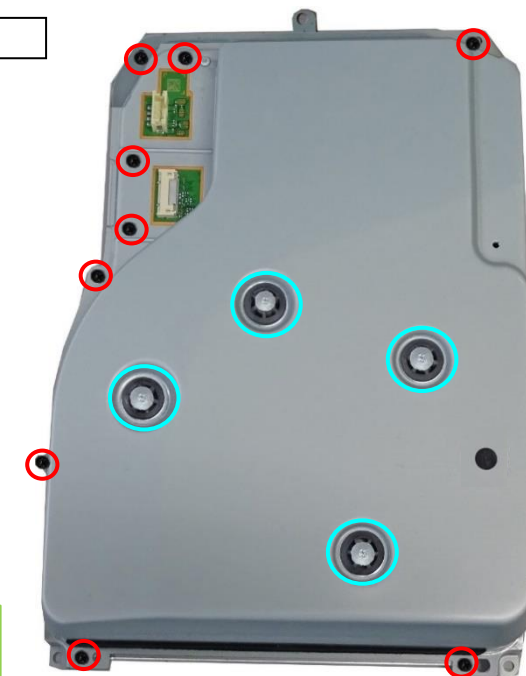
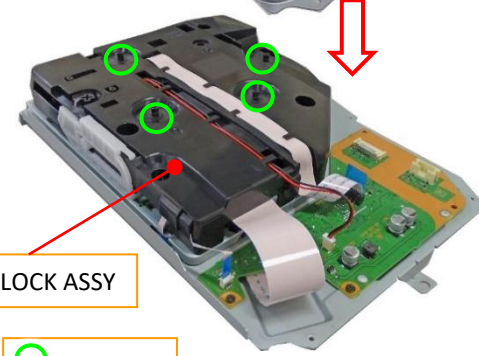
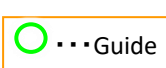




No. 3-6	BD DRIVE Assemble (TOP FRAME ASSY)					Picture
<div>Step 1</div>  <div>SLIDE CAM</div>			<div>Step 2</div>  <div>TOP FRAME ASSY</div> <div>BASE FRAME ASSY</div> <div>○ ...Guide</div>		<div>【Procedure】</div> <div>Step 1: Push SLIDE CAM in the direction of the arrow (until it stops).</div> <div>Step 2: Align TOP FRAME ASSY with the guide and place it on BASE FRAME ASSY.</div> <div>Step 3: Fix by SCREW B2.5.</div>	
			<div>Step 3</div>  <div>○ ...SCREW B2.5</div>			
<div>【Note】</div> <div>About the PIN position of SLIDE CAM</div> <div><div>OK</div><div>SLIDE CAM pin is in the hole.</div><div>ARM ROTARY</div></div> <div><div>NG</div><div>SLIDE CAM pin is out of the hole</div><div>ARM ROTARY</div></div>						
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

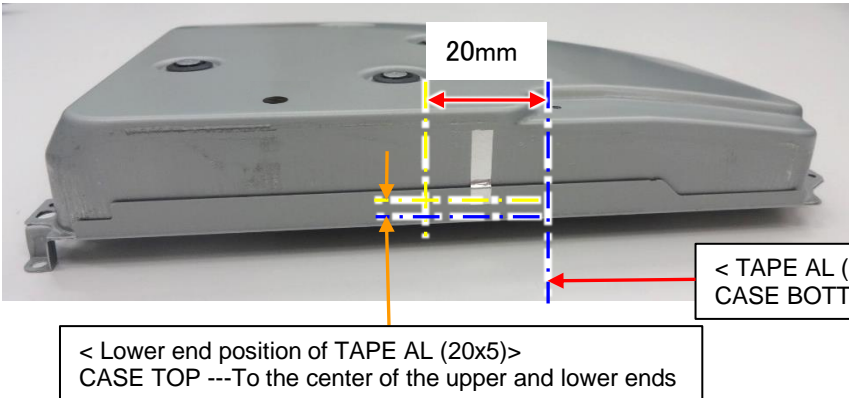

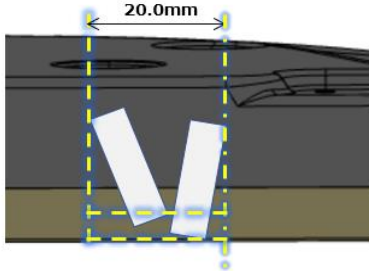
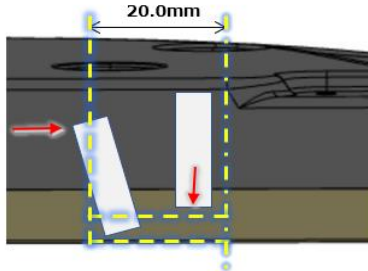
No.	Picture				
3-7	<div><div><div>BD DRIVE Assemble (SW Board)</div><div><div>Step 1</div><div><div><div>Bending place</div><div>Reinforcing plate 1 line side</div><div>FFC06EAL</div></div><div><div>Fold the reinforcing plate 1 line side at the bending place.</div></div></div><div><div>FFC06EAL</div><div>SW Board: NLU-003</div></div></div><div><div><div>【Procedure】</div><div>Step 1 : Connect FFC06EAL into the SW board.</div><div>Step 2 : Place the SW board on the FRAME TOP.</div><div>Step 3 : Fix the SW board with SCREW M2x4.</div></div><div><div>Step 2</div><div><div>Guide</div><div>Hook-A</div><div>Hook-B</div><div>Insert the slotted hole of the SW board into (Hook-A) and (Hook-B) Dive down.</div></div></div><div><div>Step 3</div><div><div><div>○ ...Hook</div><div>○ ...SCREW M2x4</div></div><div><div>OK</div><div>Hook-A</div><div>Hook-B</div><div>ARM ROTARY</div><div>NG</div><div>SW board is Riding up on Hook-B</div><div>Switch is Riding up on ARM ROTARY</div></div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1100 Series Assembly Standard
					DATE 2021/07/14

No.	Picture				
3-8	BD DRIVE Assemble (FRAME COMPL ASSY)				
	<div><div><div>Step 1</div></div><div><div>Step 2, 3</div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					


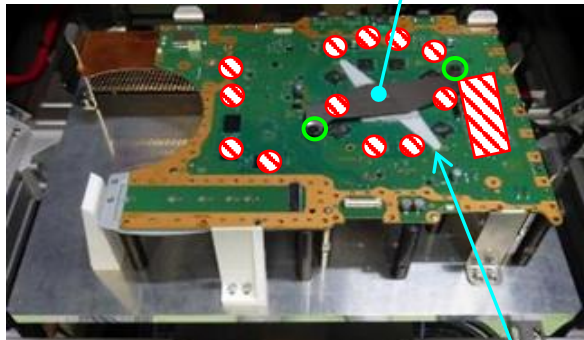



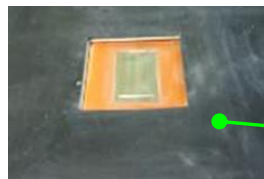
No. 3-9	BD BLOCK Assemble (CASE TOP)					Picture
<div><div>Step 1</div><div></div><div>FFC40EAS</div></div> <div><div>DRIVE Board : UHN-020</div><div></div></div>			<div>【Procedure】</div> <div>Step 1: Connect FFC40EAS to the connector on the DRIVE board.</div> <div>Step 2: Place on FRAME COMPL ASSY on CASE TOP.</div> <div>Step 3: Put DRIVE board into guide of frame compl assy.</div> <div>Step 4: Connect FFC06EAL to the connector on the DRIVE board.</div> <div>Step 5: Connect MOTOR HARNESS to the connector on the DRIVE board.</div> <div>Step 6: Connect FFC09EAS to the connector on the DRIVE board.</div> <div>Step 7: Fix by screw SCREW M2x4.</div>			Picture
<div><div>Step 2、3、4</div><div></div><div>○ ...Guide</div><div>MOTOR HARNESS</div><div>FFC09EAS</div><div>VIEW A</div><div>Rotate the Drive board half a turn as shown below (reverse the front and back)</div><div><div>VIEW A Image Picture</div><div></div><div>Right rotation</div></div></div>			<div><div>Step 5、6</div><div><div>OK</div><div>【Note】</div><div>About the routing of FFC09EAS</div><div>NG</div></div><div><div></div><div>Process by turning the tip upward</div></div><div><div></div><div>Since the tip is turned downward, it is easy to come off the hook</div></div></div>			Picture
<div><div>Step 7</div><div><div></div><div><div></div><div>○ ...SCREW M2x4</div></div></div></div>						
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14



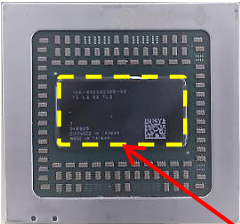

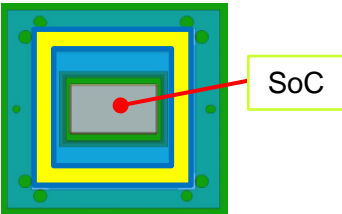
No.	Picture					
3-10	<div><div><div><div><div>Step 1、2</div><div>INSULATOR (BASE)</div><div></div></div><div><div>Insert the INSULATOR (BASE) into the inside of the ASSY CASE BOTTOM.</div><div></div></div></div><div><div>Step 3</div><div>ASSY CASE BOTTOM</div><div></div></div><div><div>Step 4</div><div></div></div><div><div>MD BLOCK ASSY</div><div></div></div><div><div>○ ...Guide</div><div></div></div><div><div>○ ...SCREW P2</div><div></div></div><div><div>○ ...SCREW M2x4</div><div></div></div><div><div>【Procedure】</div><div>Step 1: Insert the INSULATOR (BASE) into the inside of the ASSY CASE BOTTOM.</div><div>Step 2: Fix by SCREW M2x4.</div><div>Step 3: Fix by SCREW P2.</div></div><div><div>【Note】</div><div>How to insert INSULATOR (BASE)</div><div><div>OK</div><div></div></div><div><div>NG</div><div></div></div><div><div>Inserts failure</div></div><div><div>Refer to the above figure.</div><div>Don't touch the FFC when covering the MD BLOCK ASSY with the ASSY CASE BOTTOM.</div><div>Align the INSULATOR hole (x4) with the FRAME BASE ASSY guide (x4) and insert it.</div></div></div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14


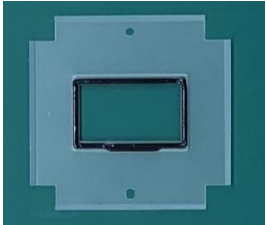
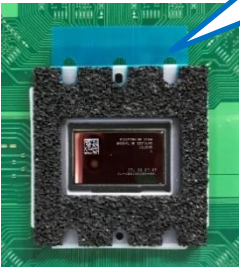


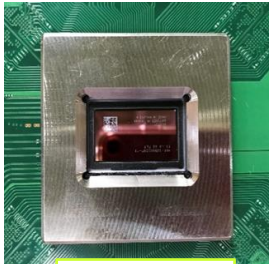


No.	Picture				
3-11	<div><div>BD Block Assemble (TAPE AL(20x5))</div><div><div><div>Step 1</div><div></div></div><div><div>TAPE AL (20x5)</div><div></div></div><div><div>【Procedure】</div><div>Step 1: Paste TAPE AL (20x5) on BD DRIVE.</div></div><div><div>【Note】</div><div><div>Pasting position of TAPE AL (20x5)</div><div><div><div>OK</div><div></div></div><div><div>NG</div><div></div></div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					



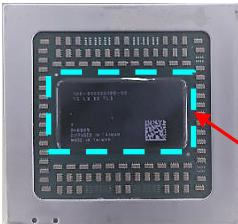
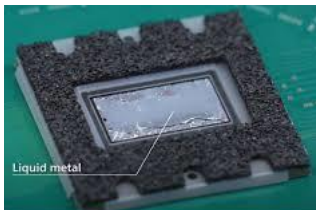



No.	Picture					
3-12	Wipe off GREASE / LIQUID METAL					
	<div><div>Step 1</div><div></div></div> <div><div>Step 2 , 3 , 4</div><div></div><div><div>LEAF SPRING</div></div><div><div> : GREASE pasting area</div></div><div><div>BACK SUPPOR ASSY KIT</div></div><div><div> : STEP SCREW M2.6X4.7</div></div></div> <div><div>Step 5</div><div></div><div></div><div><div>LIQUID METAL COVER</div></div></div>					
<div><b>【Procedure】</b> Step 1: Wipe off GREASE on the SHIELD ASSY, LOWER.. Step 2: Wipe off GREASE on the MCB BLOCK. Step 3: Remove the STEP SCREW M2.6X4.7. Step 4: Remove LEAF SPRING , BACK SUPPOR ASSY KIT. Step 5: Cover the SHIELD ASSY , UPPER with the LIQUID METAL COVER and wipe off the LIQUID METAL. Step 6: Cover with the LIQUID METAL COVER and wipe off all the LIQUID METAL.</div>						
<div><b>【Note】</b> • Wipe off all LIQUID METAL adhering to places other than SoC.</div>						
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

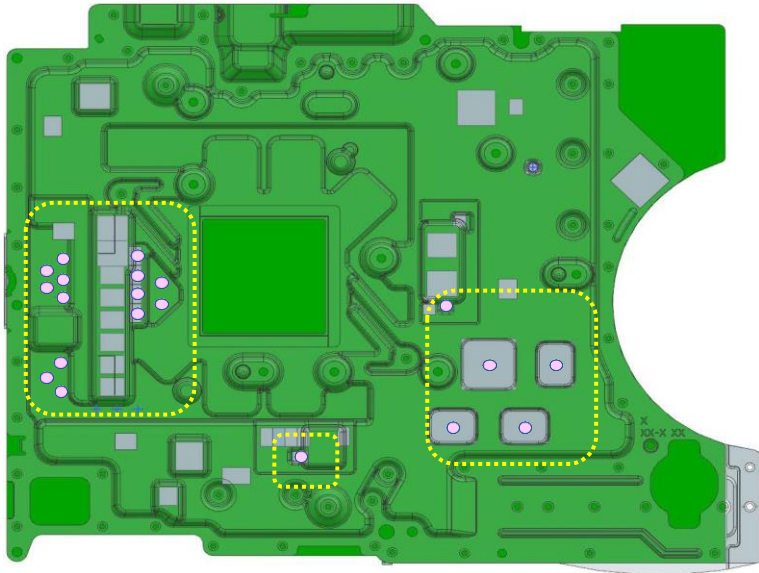
No. 3-13	Remove the CAP					<div>Picture</div> <div><div><div><div><div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><di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No.	Picture				
3-14	<div><div>Paste Sheet SoC</div><div><div><div>Step 1</div><div></div><div><div>【Note】</div><div>Wipe Die with alcohol so that no fingerprints or stains remain. Wipe dry with a Kimwipe.</div></div></div><div><div><div>Step 2</div><div></div><div>state after pasting</div></div><div><div><div>Step 3</div><div></div><div>SoC</div><div><div>■ ... Increase push area</div></div></div></div></div><div><div>【Procedure】</div><div>Step 1: Clean Die of SoC.</div><div>Step 2: Paste the SHEET SoC.</div><div>Step 3: Increase push the SHEET SoC.</div></div></div></div>				
No.		Description	No.	Part No.	Description
					PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

No.	Picture				
3-15	<b>Paste CAP ASSY, CUSHION SoC</b>				
	<div><div><div>Step 1 , 2</div><div><div>CAP ASSY Pasted state</div></div><div><div>CAP ASSY</div></div></div><div><div>Step 3 , 4</div><div><div>CUSHION SoC Pasted state</div></div><div><div>CUSHION SoC</div></div><div>Remove saporator.</div></div><div><div>Step 5</div><div><div>Base for MCB</div></div><div><div>CAP Press jig</div></div><div><div>OK</div><div></div></div><div><div>NG</div><div><div>Overhanging CAP SoC.</div></div></div></div><div><div>【Procedure】</div><div>Step 1: Paste the CAP ASSY to the SoC. Step 2: Press CAP ASSY with CAP press jig. Step 3: Paste CUSHION SoC to the CAP ASSY. Step 4: Peel off the CUSHION SoC separator. Step 5: Press CUSHION SoC with CAP press jig.</div></div><div><div>【Note】</div><div>Confirm that CUSHION SoC does not protrude from CAP SoC.</div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					

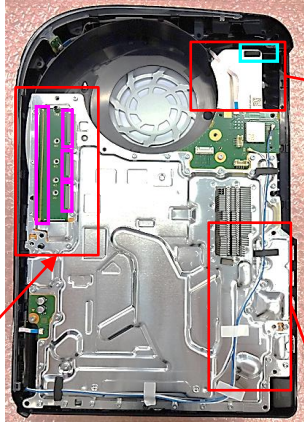

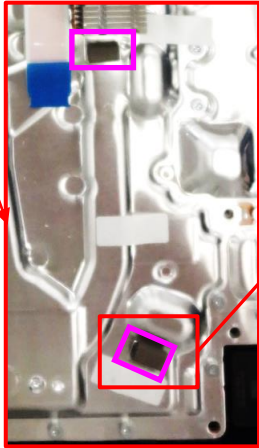
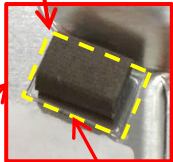
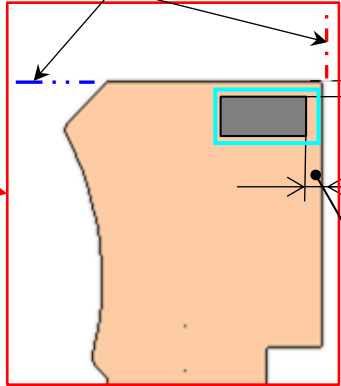

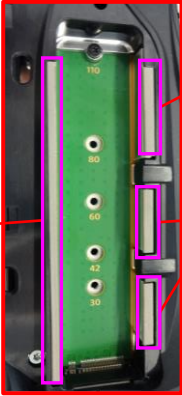
No.	Picture					
3-16	<div><div><div>Step 1</div></div><div><div>Step 2</div></div><div></div><div><div>LIQUID METAL COVER</div></div><div><div>SoC after pasting LIQUID METAL</div></div></div> <div><div>【Procedure】 Step 1: Clean with alcohol so that the surface of SoC is clean. Step 2: Cover with LIQUID METAL COVER and apply GREASE (DRG-01B) 500G SIL to SoC.</div><div><div>【Note】 Apply evenly so that the SoC Die surface  is not exposed. Coating amount: 0.3g ± 0.1g</div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

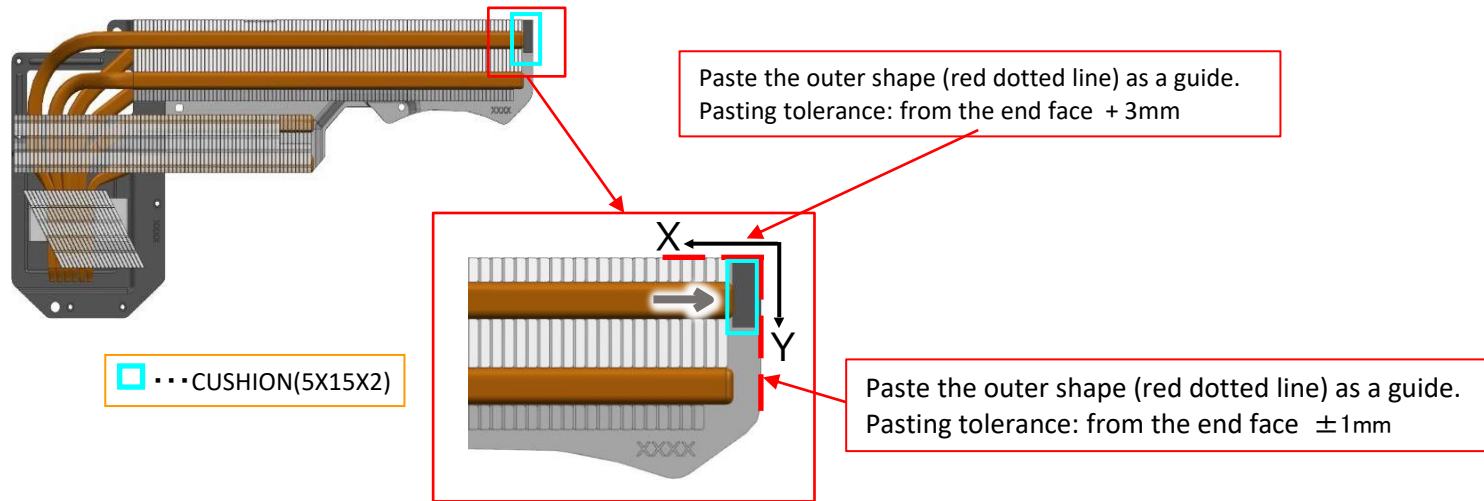


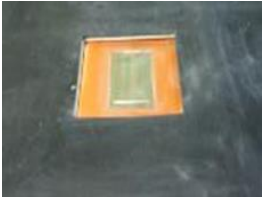
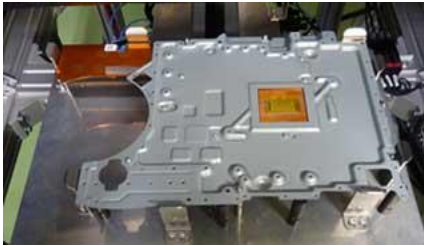
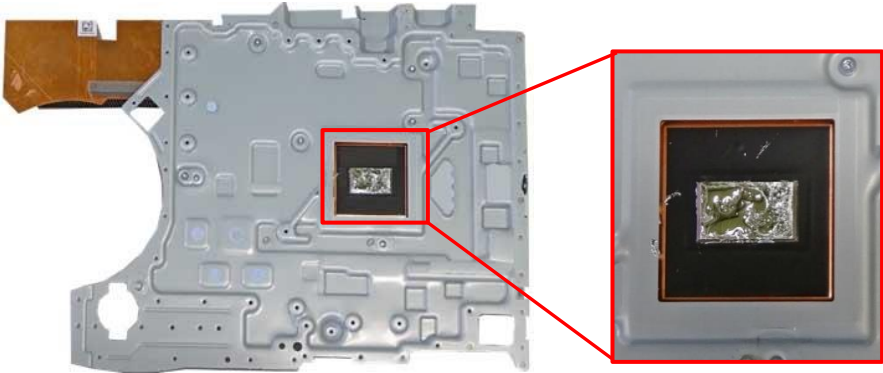
No.	Picture				
3-17	<div>Pasting 2 LIQUID GREASE to MCB</div> <div><div>Step 1</div><div></div><div><div>【GREASE (CGW-3) Coating amount】</div><div>◆ Side A</div><div><div>● ...area Min:0.0825g (0.03cc)・・・20 places</div><div>Total amount:0.0825g x 20 = 1.65 g (Min)</div></div></div></div> <div><div>【Procedure】</div><div>Step 1: Apply GREASE (CGW-3) to the A side of the MCB.</div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					

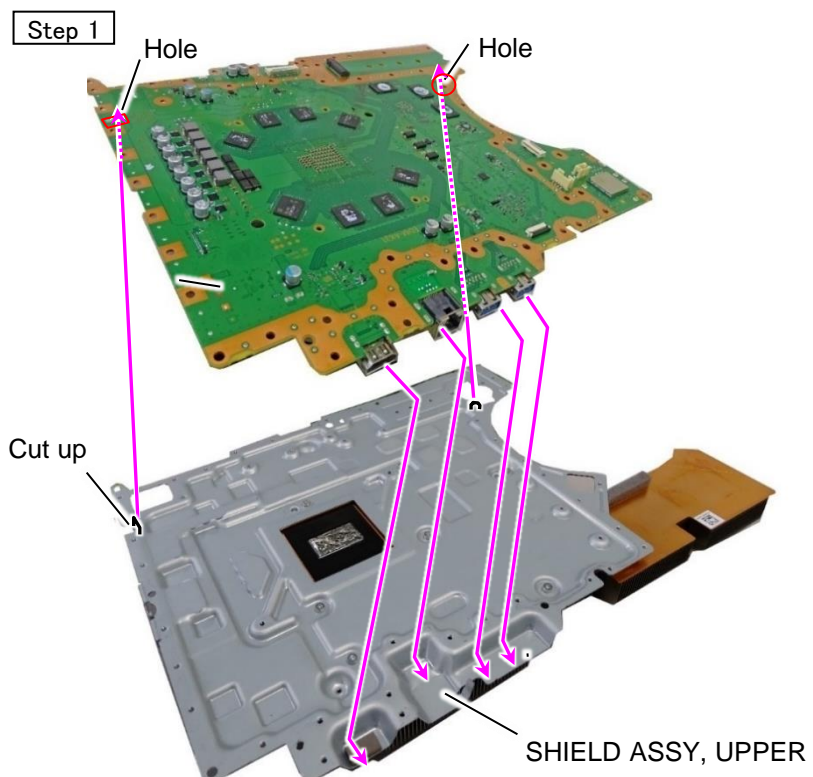
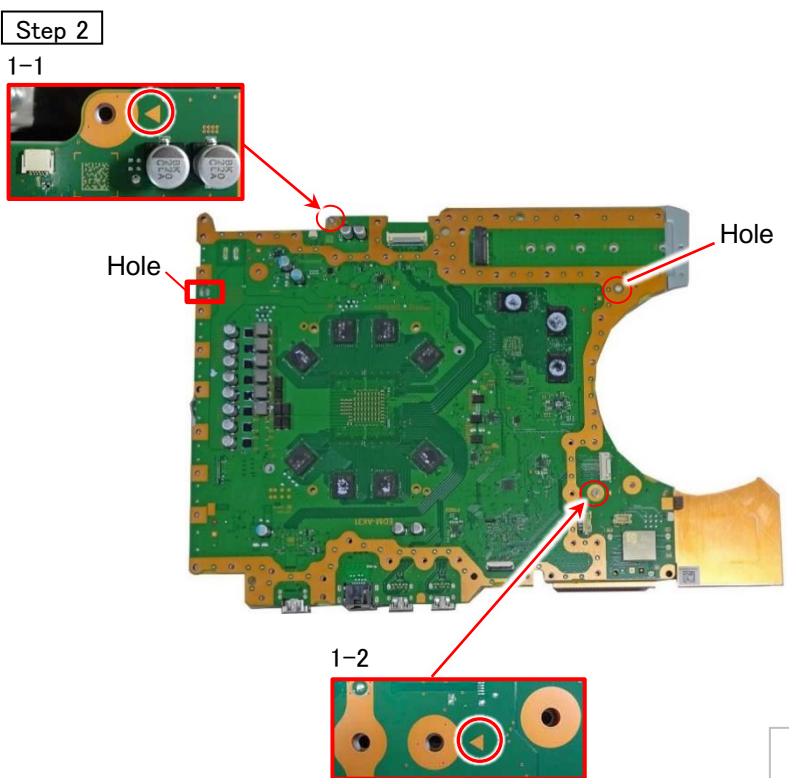



No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

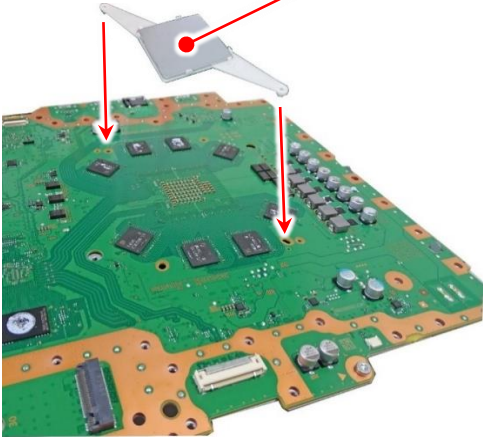
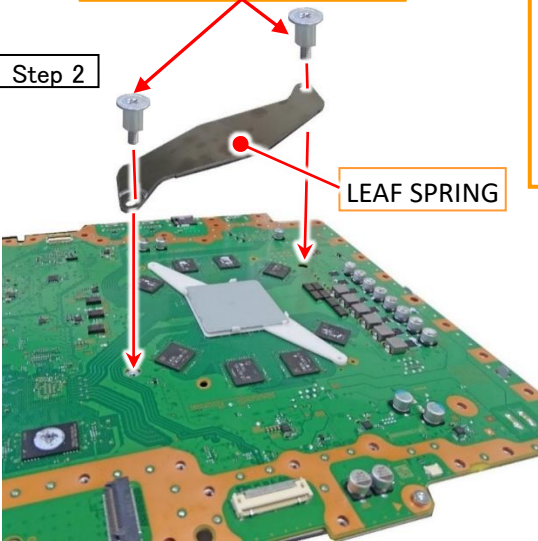
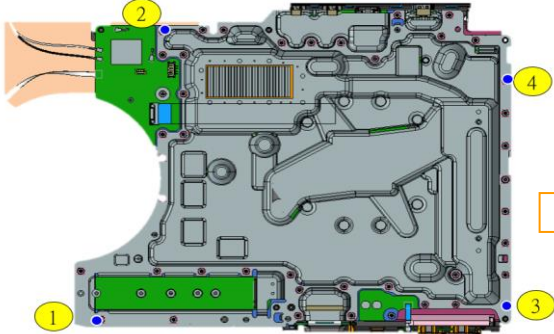


No.	Picture				
3-19	<div><div>MCB BLOCK ASSY (2)</div><div><div><div>Step 4</div><div><div>With DRIVE</div></div><div><div>Without DRIVE</div><div><div>Without DRIVE</div></div></div><div><div>Step 5</div><div><div>With DRIVE</div></div><div><div>marking line</div><div><div>Do not stick out from the marking line, Paste GASKET DRIVE.</div></div></div><div><div>Base line</div><div><div>From base line+1mm/-2mm (stick out from the end face : OK)</div><div>From base line +3mm (stick out from the end face : NG)</div></div><div><div>Picture</div><div><div>...CUSHION(5X15X2)</div></div><div><div>Step 6 , 7 , 8</div><div><div>GASKET M2 REAR B</div><div>GASKET M2 REAR A</div><div>GASKET M2 FRONT</div><div><div>A</div><div>stick out and riding from the sheet metal</div></div></div></div><div><div>【Procedure】</div><div>Step 4 : Pasting CUSHION(5X15X2) (Only for With DRIVE)</div><div>Step 5 : Pasting GASKET DRIVE (Only for With DRIVE)</div><div>Step 6 : Pasting GASKET M2 REAR A</div><div>Step 7 : Pasting GASKET M2 REAR B</div><div>Step 8 : Pasting GASKET M2 FRONT</div></div></div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					

No. 3-19	Picture				
MCB BLOCK ASSY (3)			【Procedure】 Step 9: Pastin CUSHION(5X15X2) (For With DRIVE)		
<div>Step 9</div> <div><p>Paste the outer shape (red dotted line) as a guide. Pasting tolerance: from the end face + 3mm</p><p>Paste the outer shape (red dotted line) as a guide. Pasting tolerance: from the end face ±1mm</p><p>...CUSHION(5X15X2)</p></div>					
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					

No.	Picture				
3-19	<b>Pasting LIQUID METAL to the SHIELD ASSY , UPPER</b>				
	<div><div>Step 1</div><div></div><div>LIQUID METAL COVER</div></div> <div><div>Step 2</div><div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

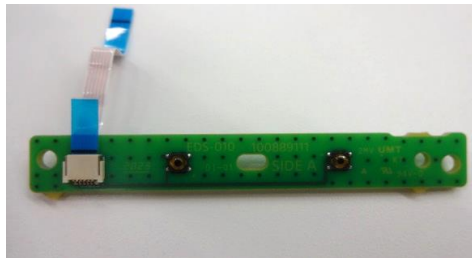
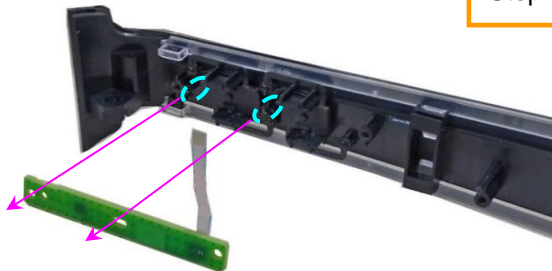



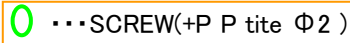
No.	Picture				
3-20	<b>Assemble MCB BLOCK</b>				
	<div><div><div>Step 1</div></div><div><div>【Procedure】</div><div>Step 1: Assemble the MCB to the SHIELD ASSY, UPPER. (Assemble the cut-out of SHIELD ASSY, UPPER so that it fits in the hole of the MCB.)</div><div>Step 2: Put the MCB to SHEILD ASSY , UPPER fix by SCREW S2.5X5.7. (▲ :2 places)</div></div><div><div>Step 2</div><div>1-1</div><div>1-2</div><div>SCREW S2.5X5.7</div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					

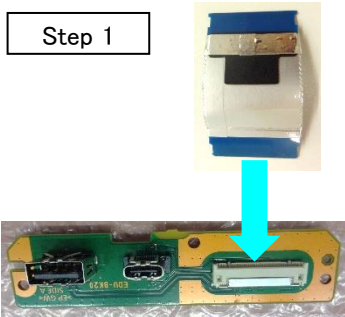
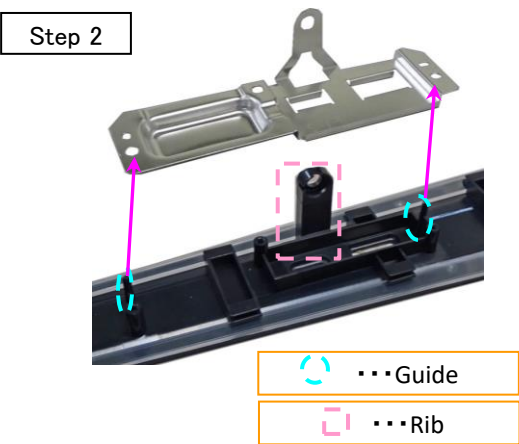
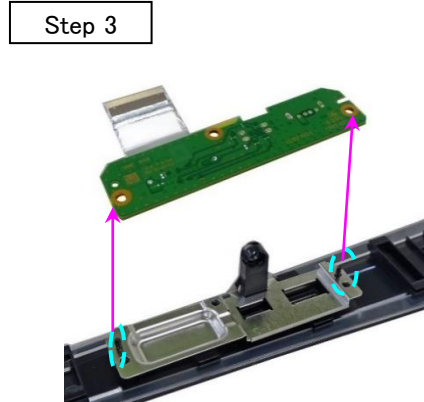



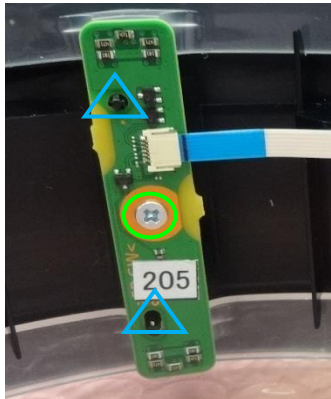
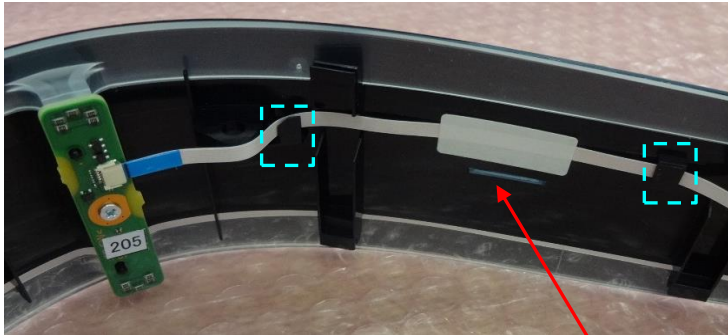




No.	Picture					
3-21	<div><div><div>Step 1</div><div>BACK SUPPOR ASSY KIT</div></div><div><div>Step 2</div><div>STEP SCREW M2.6X4.7</div><div>LEAF SPRING</div></div><div><div>Step 3</div><div>...SCREW S2.5X5.7(4Places)</div></div><div><div>STEP SCREW M2.6X4.7</div></div><div><div>STEP SCREW M2.6X4.7</div></div></div> <div><div>【Procedure】</div><div>Step 1: Assemble the BACK SUPPOR ASSY KIT to the MCB.</div><div>Step 2: Assemble the LEAF SPRING to the MCB. Fix by STEP SCREW M2.6X4.7.</div><div>Step 3: Assemble the SHIELD ASSY, LOWER to the MCB. Temporary fix by STEP SCREW M2.6X4.7.</div></div> <div><div>Next</div><div>BLOCK 4-6</div><div>Assemble BATTERY, LITHIUM (CR2032 TYPE)</div><div>Click!!</div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

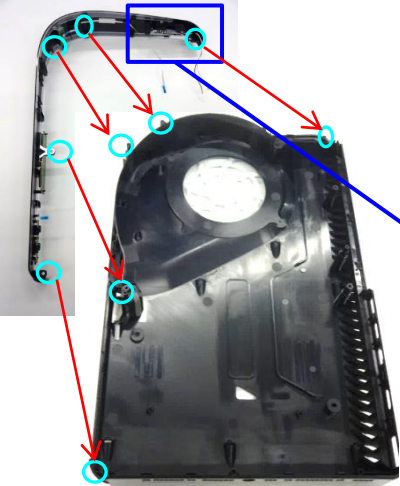
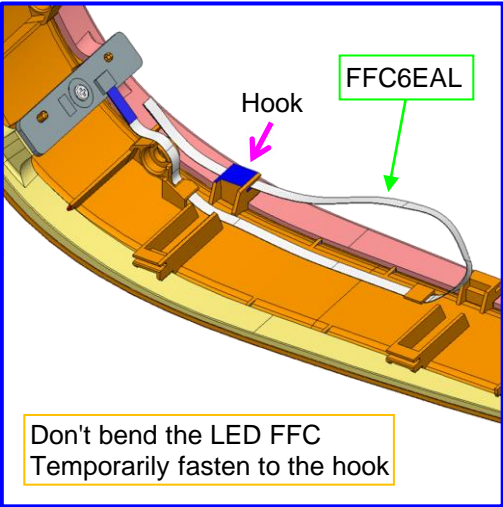


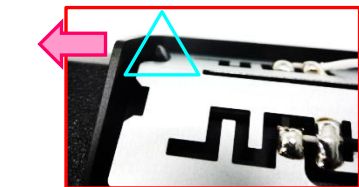



No.	Picture				
	<div>Assembly</div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

No. 4-1	Assemble SW Board					Picture	
Step 1		Step 2		<div>【Procedure】</div> <div>Step 1 : Assemble the FFC6EASS to the SW Board.</div> <div>Step 2 : Assemble the SW Board into guide of CABINET ASSY , FRONT.</div> <div>Step 3 : Fix by SCREW(+P P tite Φ2 ).</div>			
							
							
							
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14	

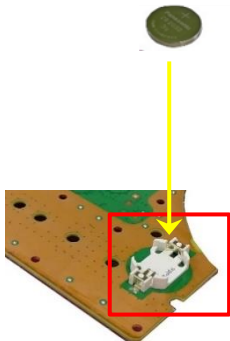




No.	Picture				
4-2	<div><div><div>Step 1</div></div><div><div>Step 2</div></div><div><div>Step 3</div></div><div></div><div><div>0 ...SCREW(+P P tite Φ2 )</div></div></div> <div><div>【Procedure】 Step 1: Assemble FFC40AUS to USB connector. Step 2: Assemble the USB SHIELD into rib of CABINET ASSY, FRONT. Step 3: The USB board into guide and fix by SCREW (+ P P tite φ2x6).</div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					

No. 4-3	Assemble LED Board					Picture	
		Step 1、2		Step 3、4		<div>【Procedure】</div> <div>Step 1: Assemble FFC6EALS to the LED Board.</div> <div>Step 2: Assemble into guide fix by SCREW(+P P tite φ2x6).</div> <div>Step 3: Hook the FFC6EALS to hook of CABINET ASSY , FRONT.</div> <div>Step 4: Paste the FFC6EALS for CABINET ASSY, FRONT at HARNESS FASTING TAPE.</div>	
							
		<div> ...Guide</div> <div> ...SCREW(+P P tite Φ2 )</div>		<div> ...Hook</div>		<div>HARNESS FASTENING TAPE</div>	
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14	

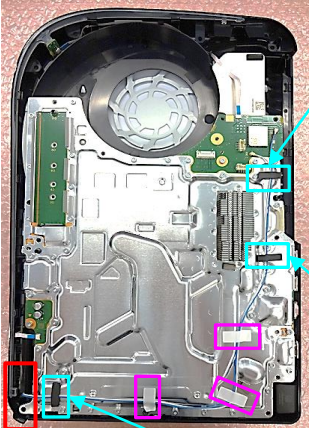

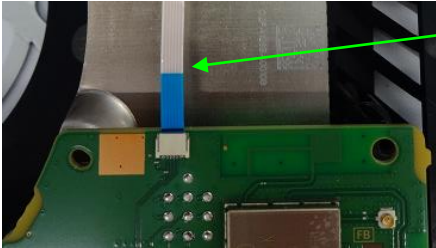
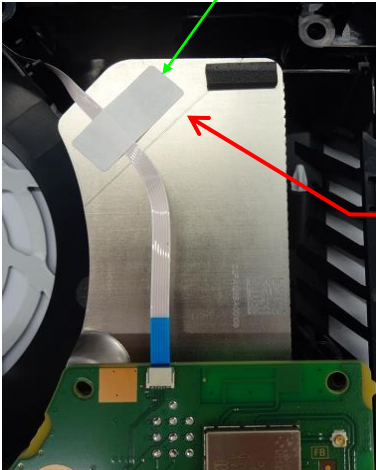
No.	Picture				
4-4	<div><div>Assemble CABINET ASSY, FRONT</div><div><div>Step 1、2</div></div><div><div>Don't bend the LED FFC Temporarily fasten to the hook</div></div><div><div>【Procedure】</div><div>Step 1 : Temporarily fasten the FFC6EAL into the groove of the CABINET ASSY , UPPER.</div><div>Step 2 : Assembly the CABINET ASSY, FRONT to the CABINET ASSY , UPPER.</div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14					

No.	Picture					
4-5	<div>Assemble POWER BLOCK , ANTENNA(FRONT)</div> <div><div><div>Step 3</div><div></div><div><div>△ ...Attach ANTENNA (FRONT) to the place where lock finger point is opened in the direction of the arrow.</div></div></div><div><div></div><div></div><div><div>□ ...Hook</div><div>Pass the cable through the hook of the power block and Connect to the ANTENNA (FRONT) connector.</div></div></div><div><div>Step 4</div><div></div></div></div> <div><div>【Procedure】 Step 3: Assemble the ANTENNA(FRONT). Step 4: Assemble the POWER BLOCK to the CABINET ASSY , UPPER.</div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14



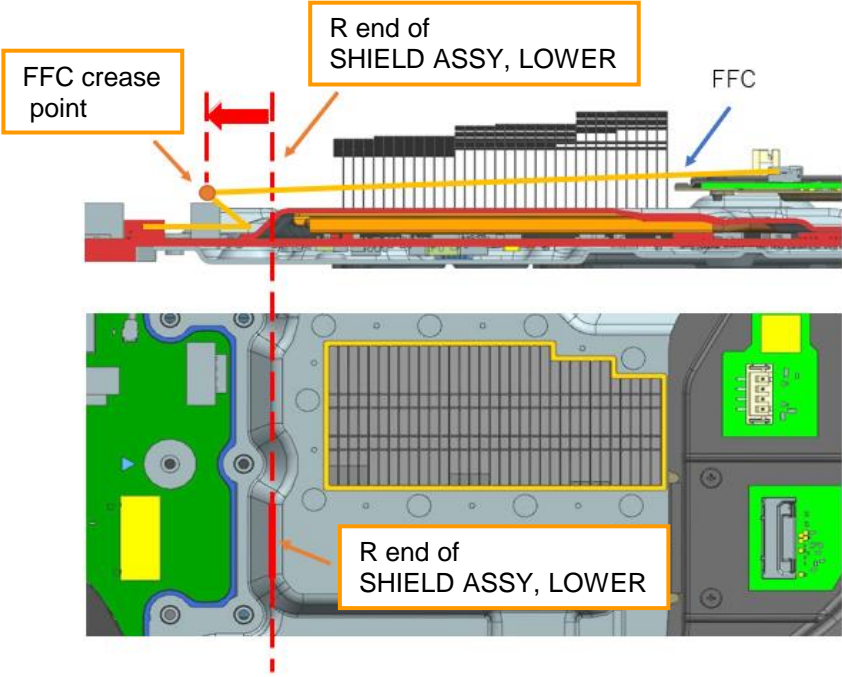



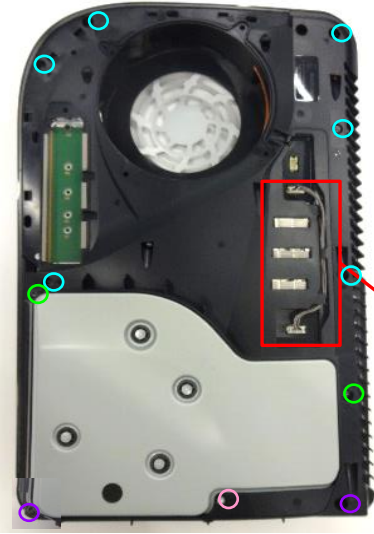


No. 4-6	Picture					
<div>Assemble BATTERY, LITHIUM (CR2032 TYPE)</div> <div><div>Step 1</div><div></div><div></div><div>Type Name</div><div>Check the CR2032 type name</div><div><div>【Procedure】 Step 1: Assemble BATTERY, LITHIUM (CR2032 TYPE) to the MCB.</div></div></div> <div><div><div>OK</div><div></div><div>There is no float Locked.</div></div><div><div>NG</div><div></div><div>Floating</div><div></div><div>Upside down</div></div></div>						
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14





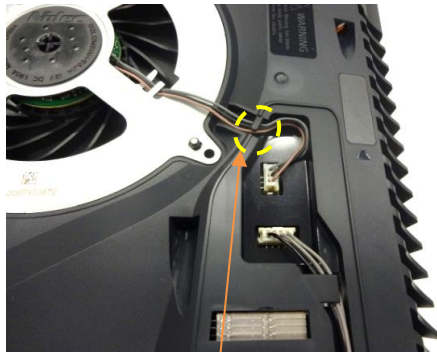
No.	Picture					
4-7	<b>Assemble MCB BLOCK Assy (2)</b>					
	<div><div>Step 7</div><div><div><div>■ ... HARNESS CUSHION</div><div>■ ... HARNESS FASTENING TAPE</div></div><div><div><div>■ ... marking line</div><div>• CUSHION must be in the marking line. • CABLE must be through in the marking area.</div><div>• CUSHION must be in the marking line and in the curved shape. • CABLE must be on the rear side of the marking line.</div></div><div><div>■ ... slit</div><div>• CABLE must be in the slit</div><div>• CUSHION must be through in the marking area. • CABLE must be through in the marking area.</div></div></div><div><div>Step 8</div><div><div><div><div>CABINET ASSY , UPPER</div><div>■ ... rib</div><div>■ FFC6EALS</div></div></div></div></div><div><div>Step 9</div><div><div><div>■ FFC6EALS</div></div></div><div><div>Step 10</div><div><div><div><div>HARNESS FASTENING TAPE</div><div>■ marking line</div></div></div></div></div><div><div>【Procedure】</div><div>Step7: Pasting the ANTENNA(FRONT) CABLE to SHIELD ASSY, LOWER using HARNESS FASTENING TAPE (3 places) and HARNESS CUSHION (3 places)</div><div>Step8: Wiring FFC6EALS through on the shape of CABINET ASSY, UPPER and connect.</div><div>Step9: Connect FFC6EALS to the connector.</div><div>Step10: HARNESS FASTENING is do not paste out of the marking line and HEAT SINK .</div></div></div></div></div>					
	No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1100 Series Assembly Standard						
DATE 2021/07/14						




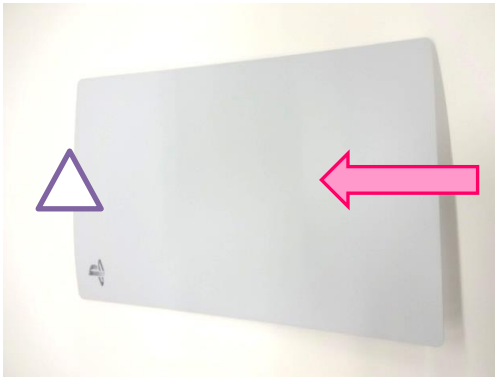
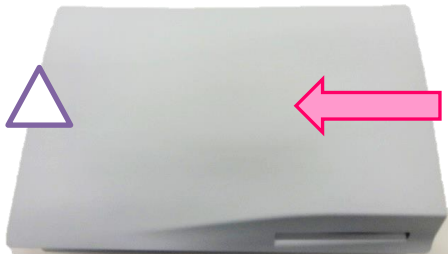
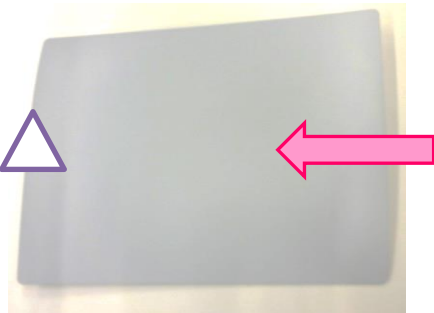


No.	Picture				
4-8	<div><div>Assemble BD DRIVE</div><div><div><div>Step 1, 2, 3</div><div><div>FFC25EAS</div><div>Perform extra length processing</div><div>With DRIVE</div></div></div><div><div></div><div><div>【Procedure】</div><div>Step 1: Place BD DRIVE on MCB BLOCK Step 2: Connect the FFC25EAS to the DRIVE connector. Step 3: Perform extra length processing.</div><div><div>【Caution】</div><div>The crease of FFC25EAS is on the left side of the R end of SHIELD ASSY, LOWER.</div><div></div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description

No.	Picture				
4-9	<b>Assemble CABINET LOWER</b>				
	<div><div>Step 1</div><div><div>GASKET M2 SIDE</div></div></div> <div><div>Step 2</div><div><div>With DRIVE</div></div><div><div>Step 2'</div><div><div>Without DRIVE</div></div></div><div><div>Step 3</div><div><div>HARNESS, POWER E-N (DRIVE4PAF)</div></div></div><div><div>【Procedure】</div><div>Step 1: Paste the GASKET M2 SIDE on the back of CABINET LOWER .</div><div>Step 2: Assemble the CABINET LOWER fix by screws.</div><div>Step 3: Connect HARNESS, POWER E-N (DRIVE4PAF) to the connector.</div><div>(With DRIVE)</div></div></div>				
	No.	Part No.	Description	No.	Part No.
					PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14



No.	Picture					
4-10	<b>Assemble FAN</b>					
	<div><div><div>Step 1</div><div></div><div>DC FAN (G12L12MS1AH-56J14)</div></div><div><div>Step 2, 3</div><div></div><div><div>...SCREW P3X10</div><div>...SCREW P3X30</div><div>...SCREW S2.5X22</div><div>...SCREW M3X16(SHAPES)</div></div></div><div><div>Step 4</div><div></div><div>Insert lock finger point on both sides of CABINET LOWER and attach.</div></div><div><div>Step 5</div><div></div><div><div>SEAL , SCREW</div><div>CONNECTOR SEAL(D) (Without DRIVE)</div><div>CONNECTOR SEAL(E) (With DRIVE)</div></div></div><div><div>Hook the cable</div><div></div></div><div><div>【Procedure】</div><div>Step 1: Assemble the FAN and connect the cable to the connector.</div><div>Step 2: Assemble FAN GUARD LOWER and fix by 3 types of screws.</div><div>Step 3: Assemble M.2 SHIELD and fix by SCREW M3X16 (SHAPES)</div><div>Step 4: Assemble INTAKE LOWER.</div><div>Step 5: Paste CONNECTOR SEAL, SEAL, SCREW.</div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14

No.	Picture					
4-11	Assemble Panel					
	<div>Step 1</div> <div></div> <div></div> <div>SCREW M2.5X28</div>	<div>Step 2</div> <div>Hold the position of  and move in the direction of the arrow Slide and attach.</div> <div></div>	<div>Step 3</div> <div></div> <div>PANEL LOWER E (With DRIVE)</div>	<div></div> <div>PANEL LOWER D (Without DRIVE)</div>	<div>【Procedure】</div> <div>Step 1: Assemble CABINET ASSY and UPPER fix by SCREW M2.5X28.</div> <div>Step 2: Assemble PANEL UPPER.</div> <div>Step 3: Assemble PANEL LOWER as well as PANEL UPPER.</div>	
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1100 Series Assembly Standard  DATE 2021/07/14